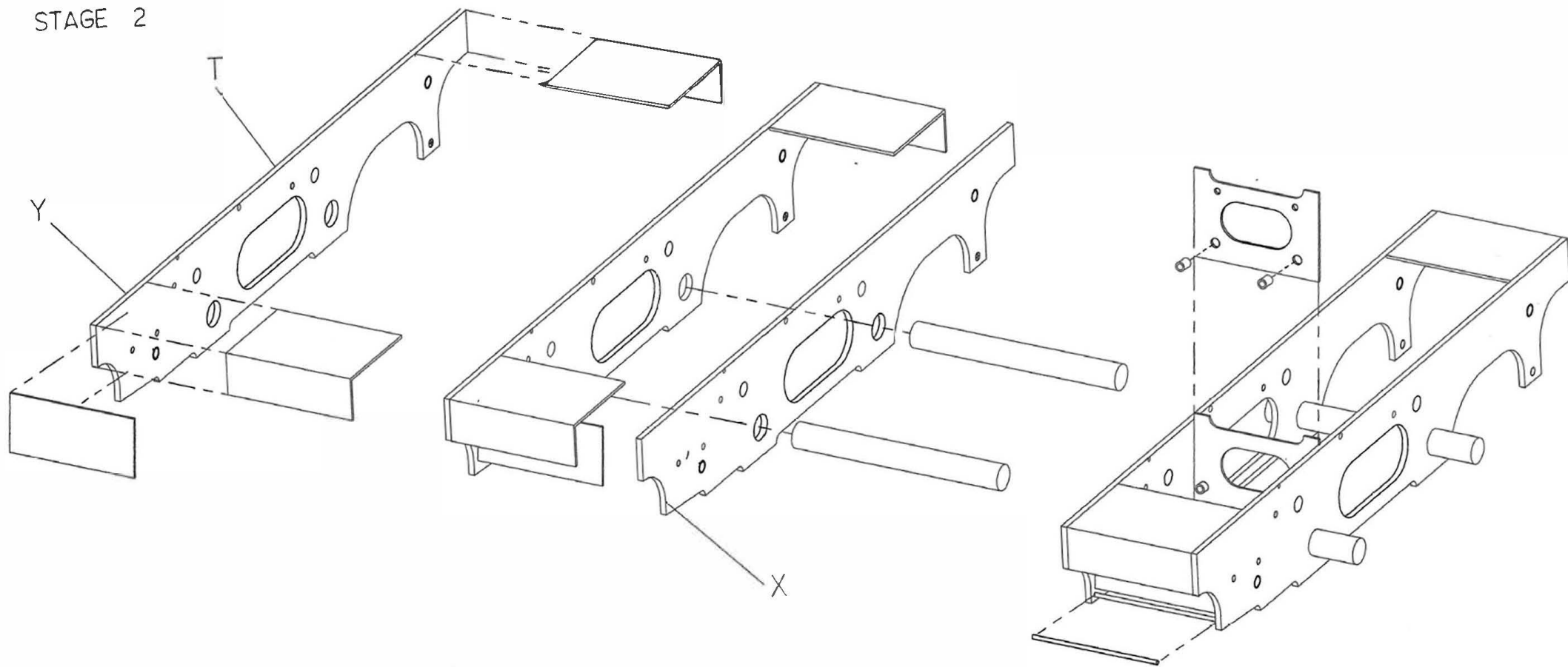
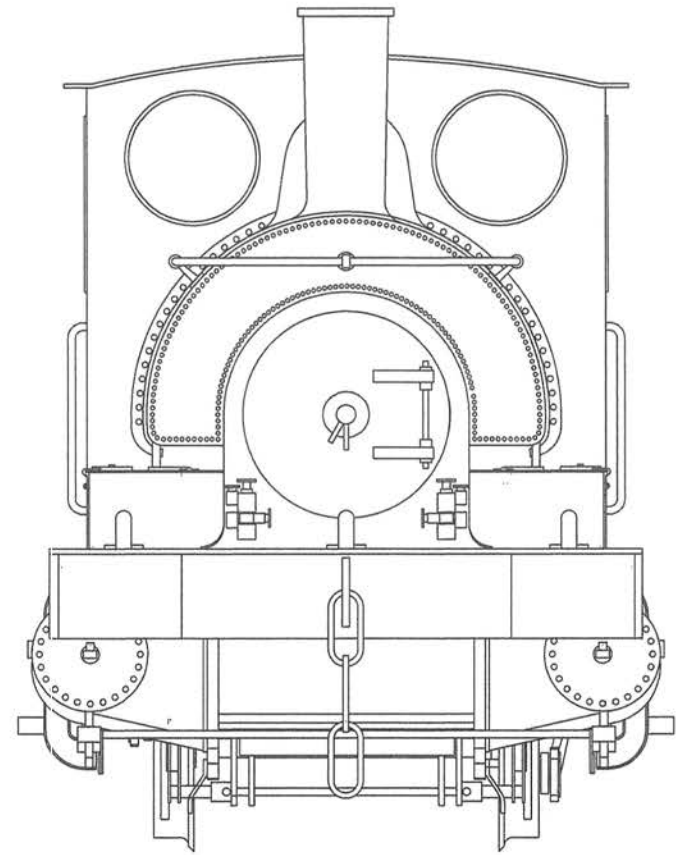
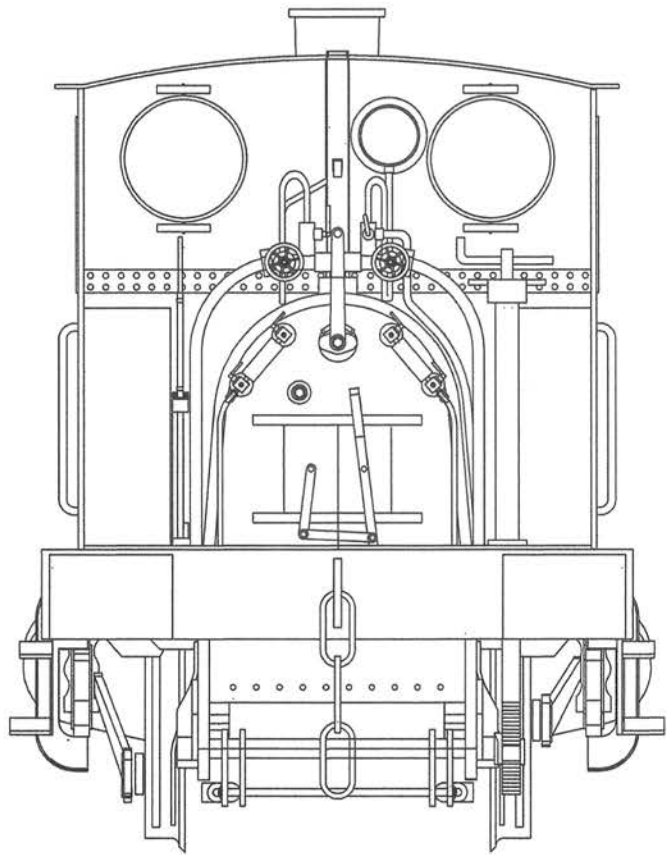
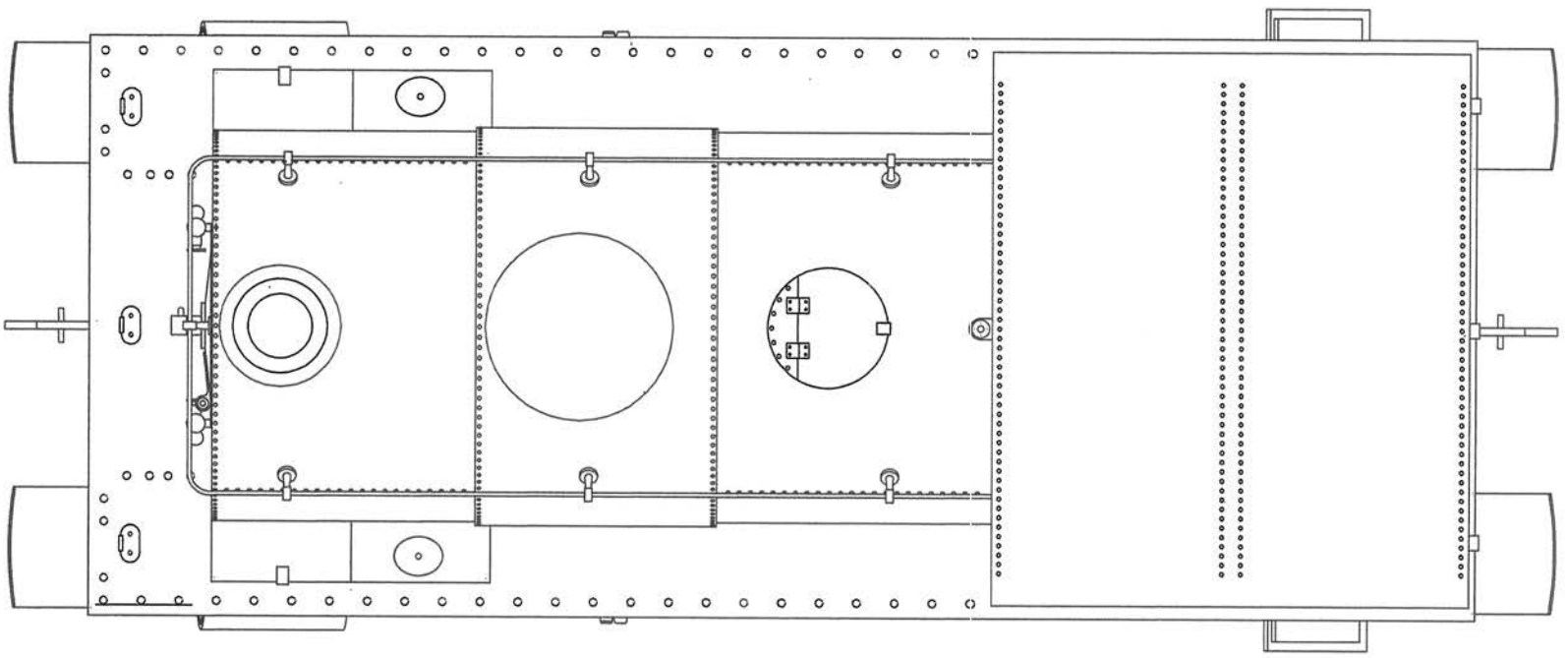
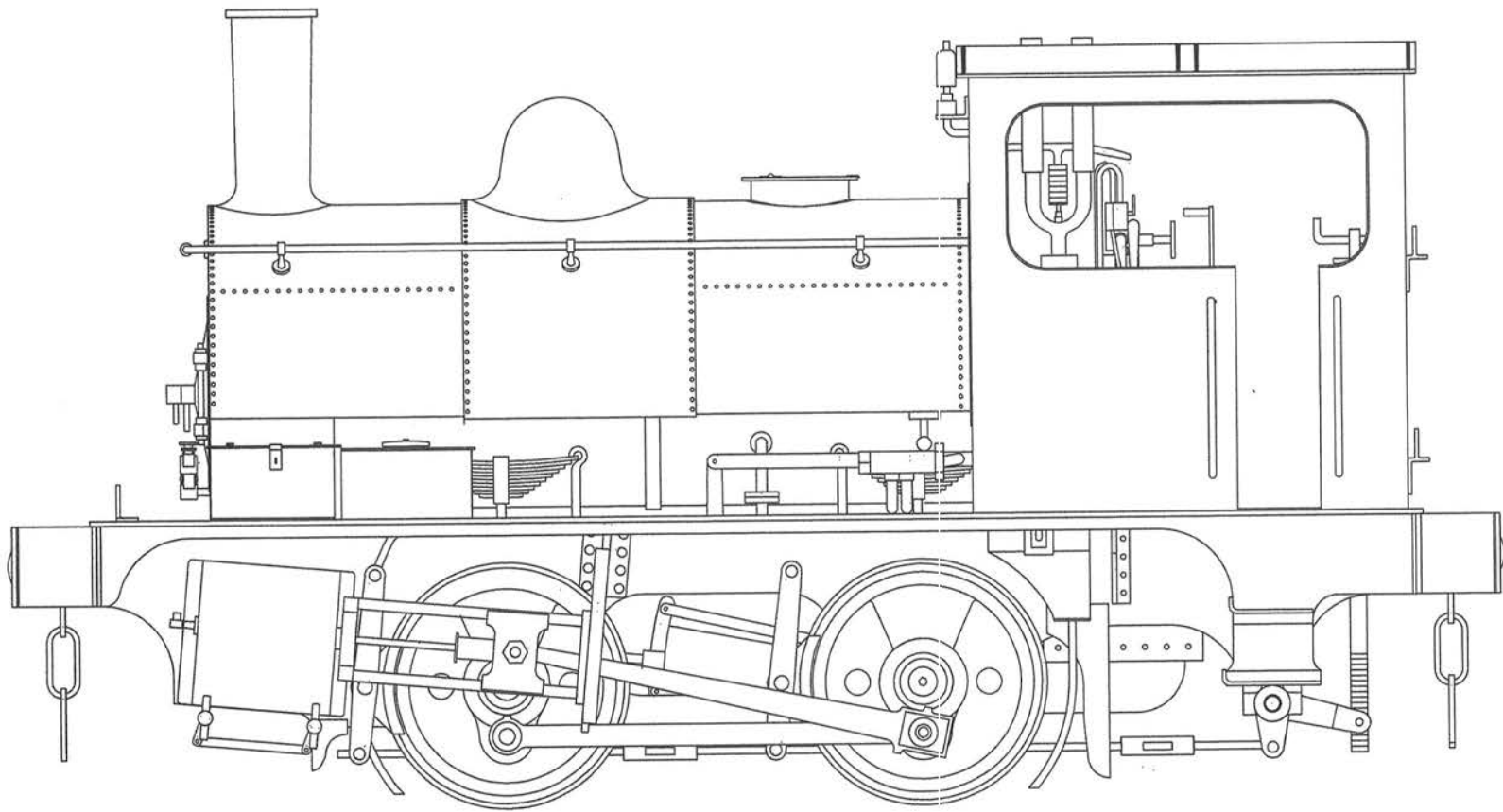


STAGE 2

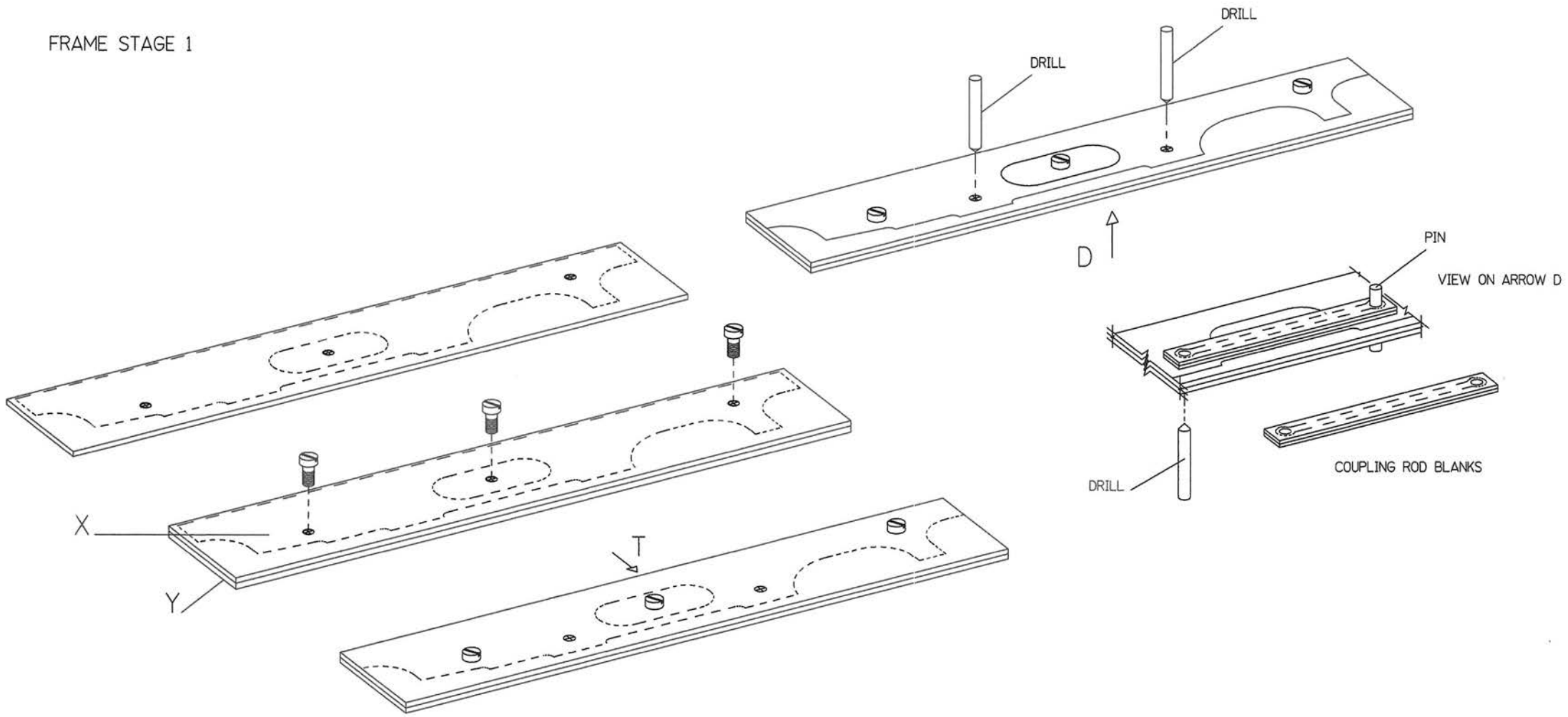




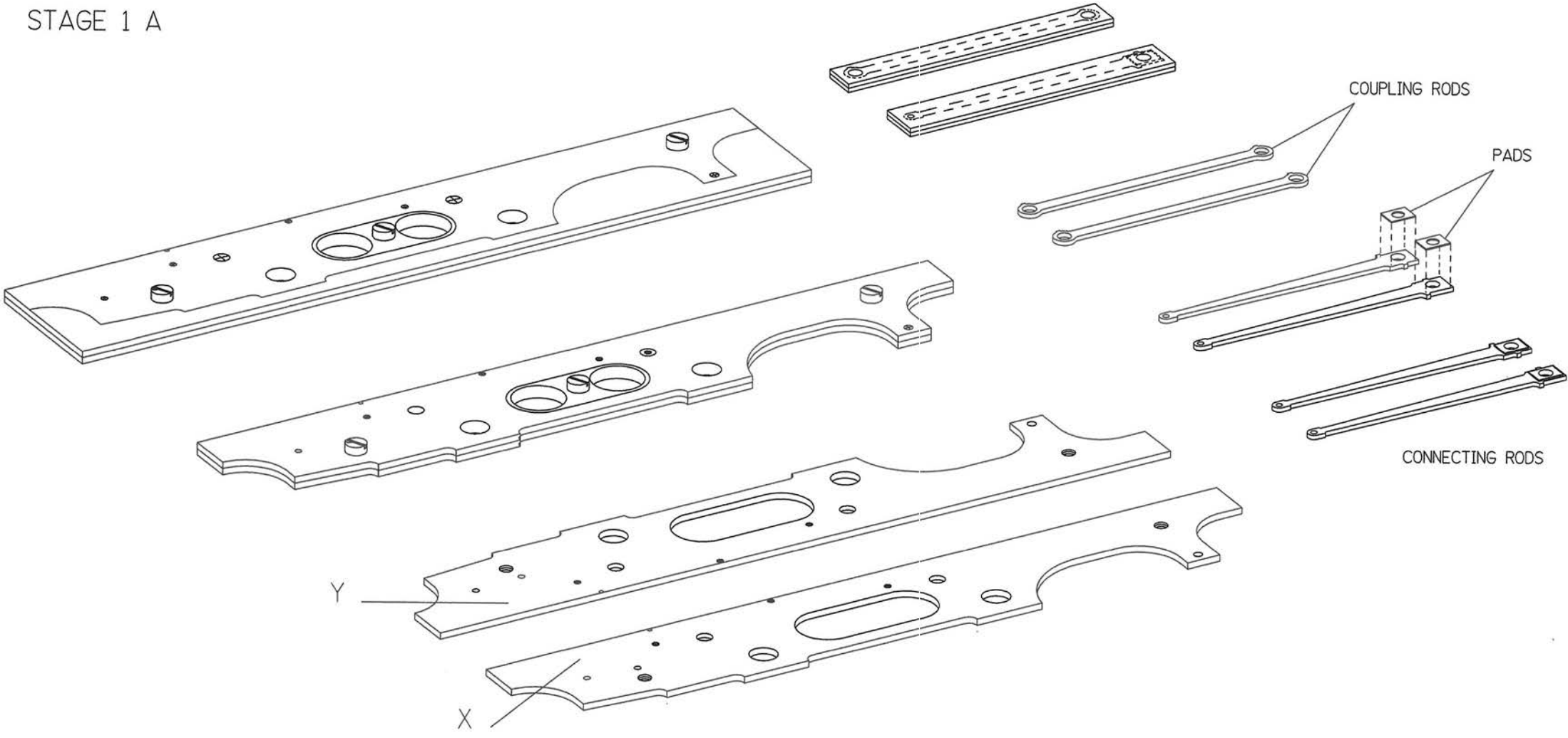




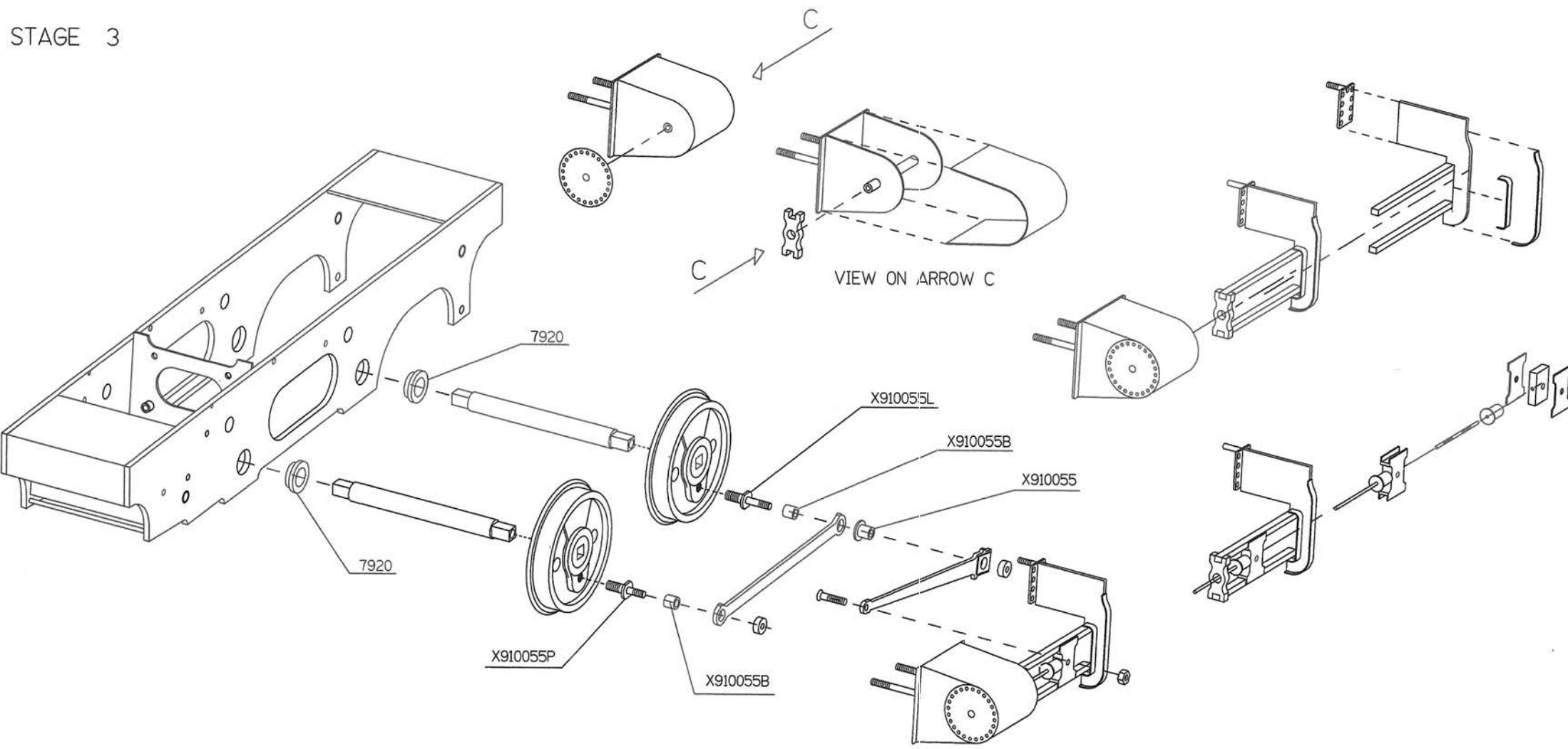
FRAME STAGE 1



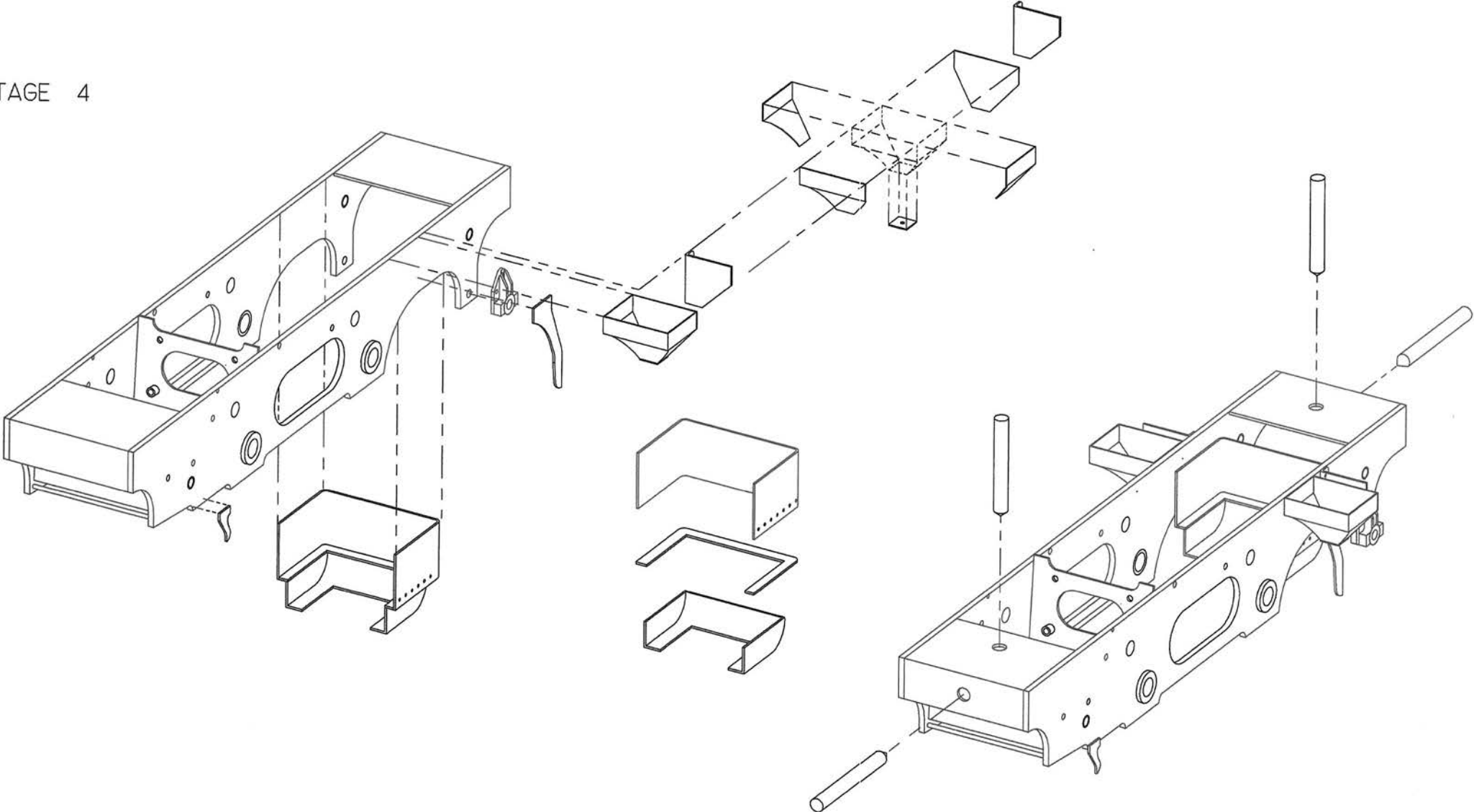
STAGE 1 A



STAGE 3



STAGE 4

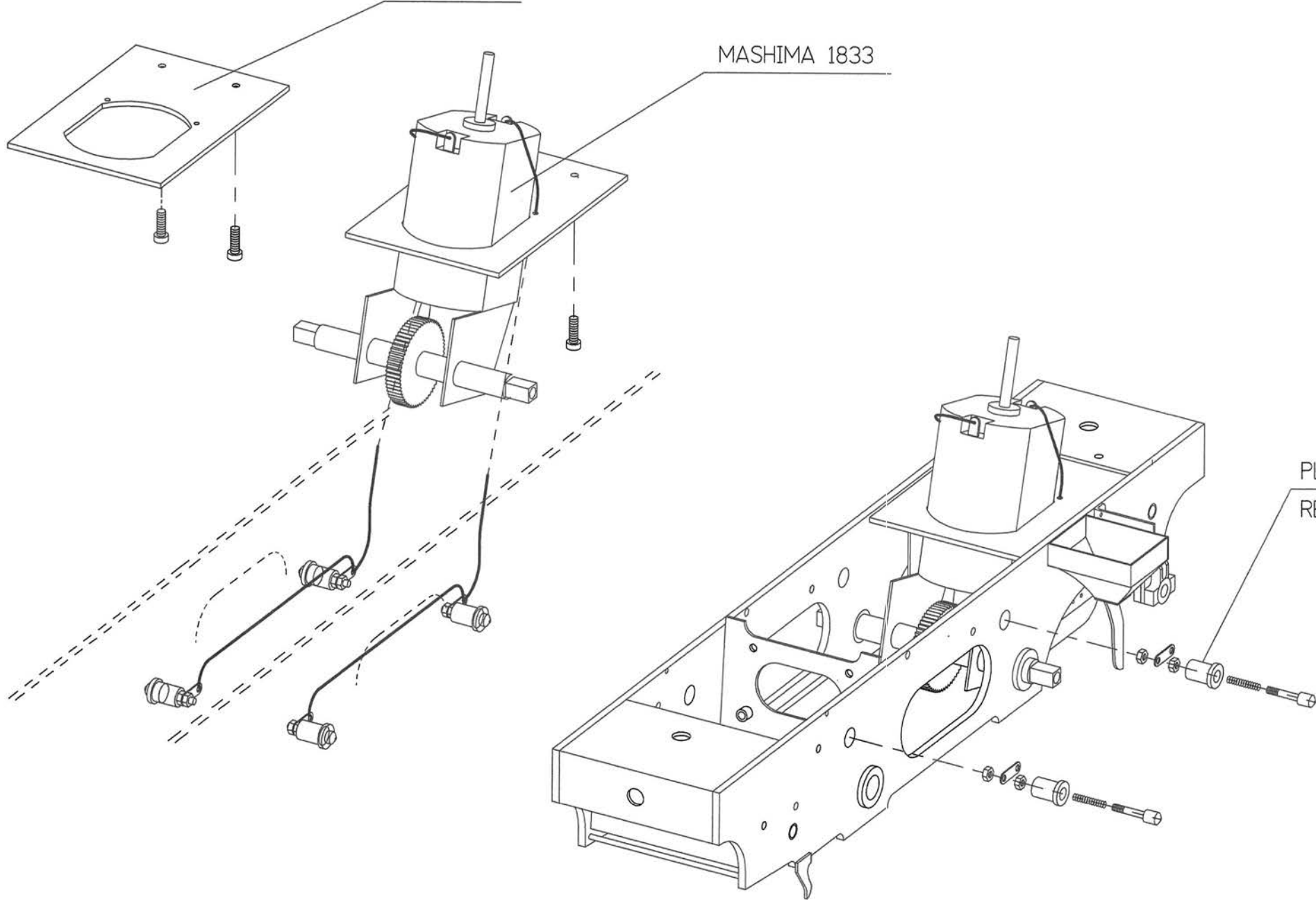


STAGE 5

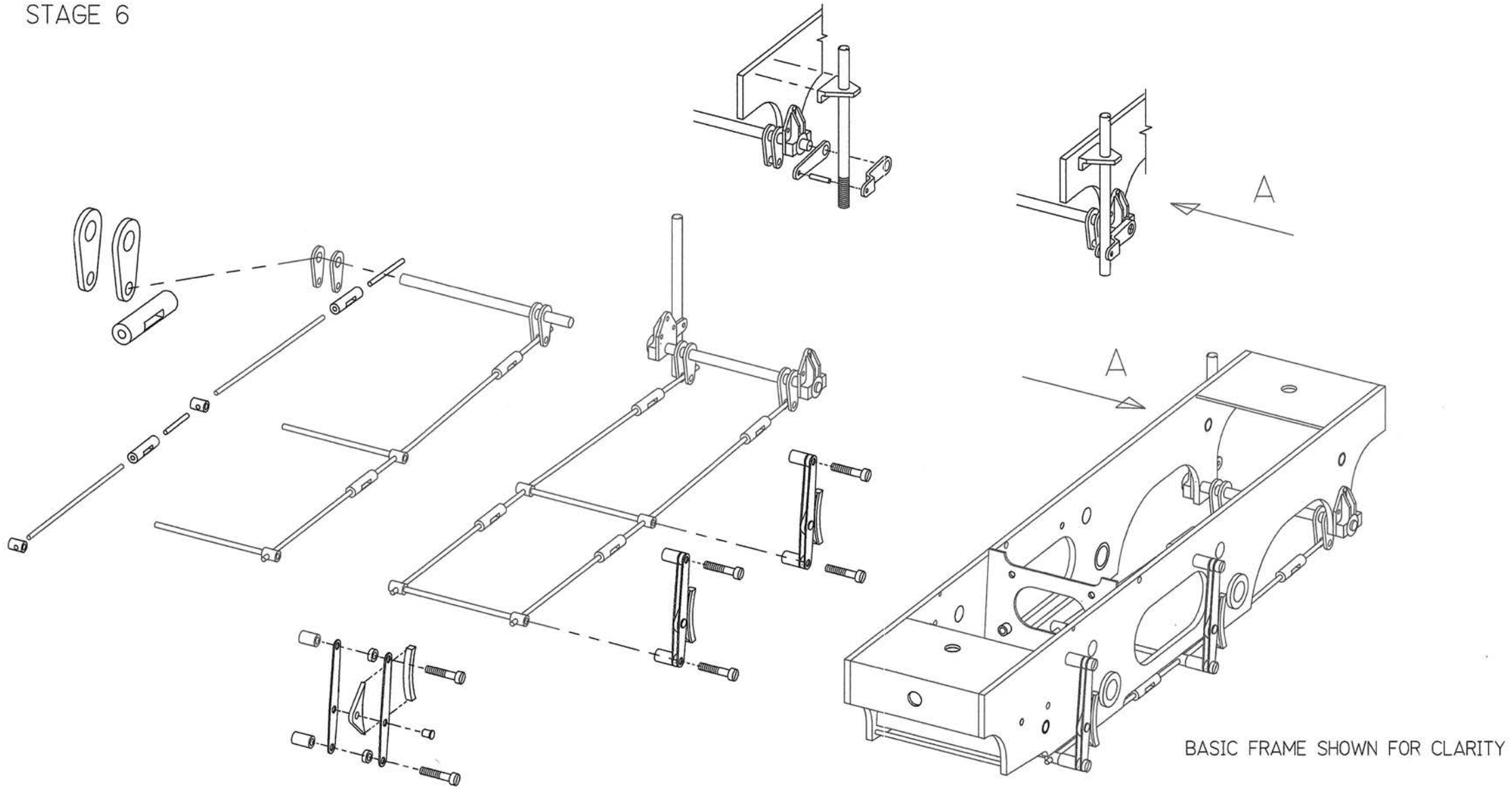
PLASTIKARD

MASHIMA 1833

PLUNGER PICKUP
REF 7157

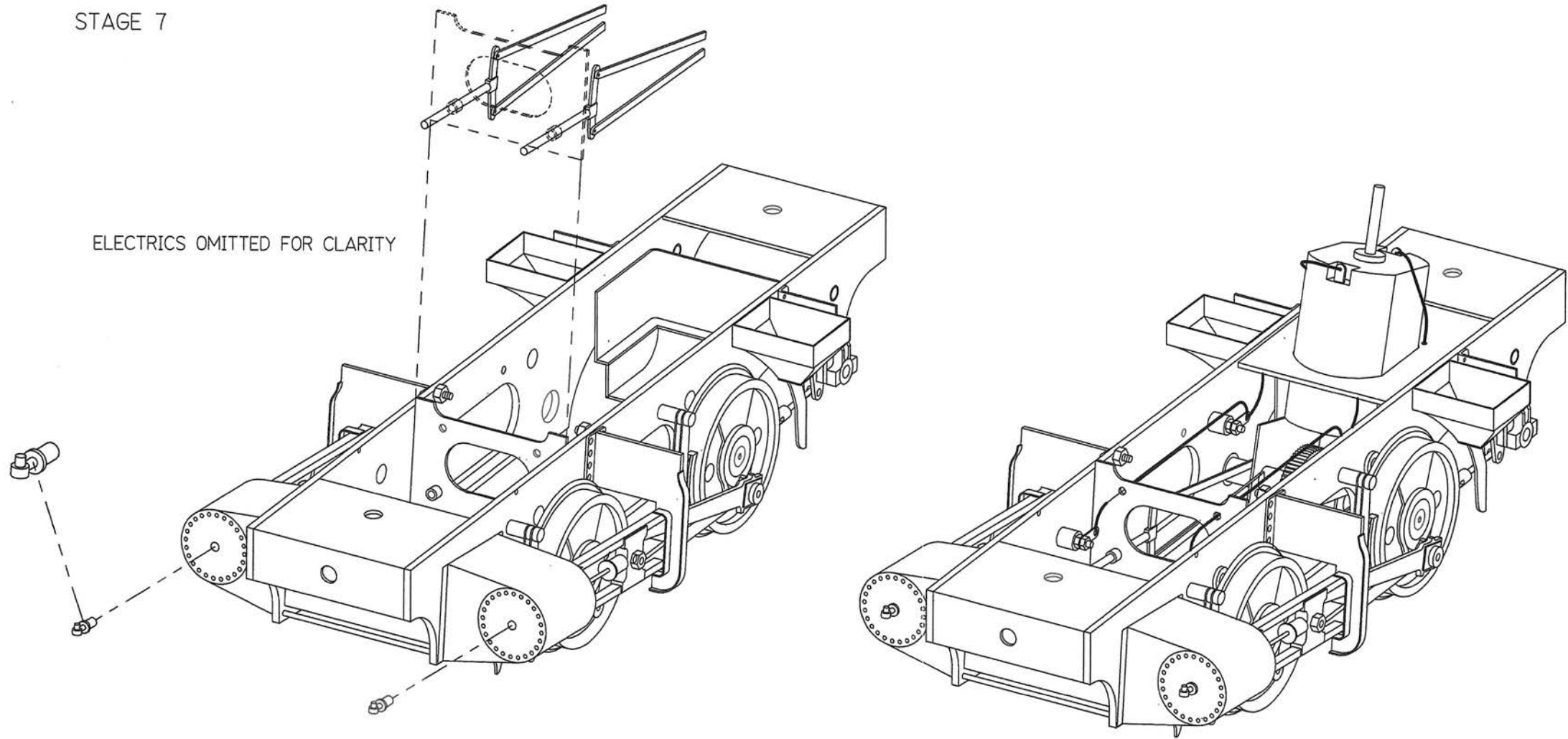


STAGE 6

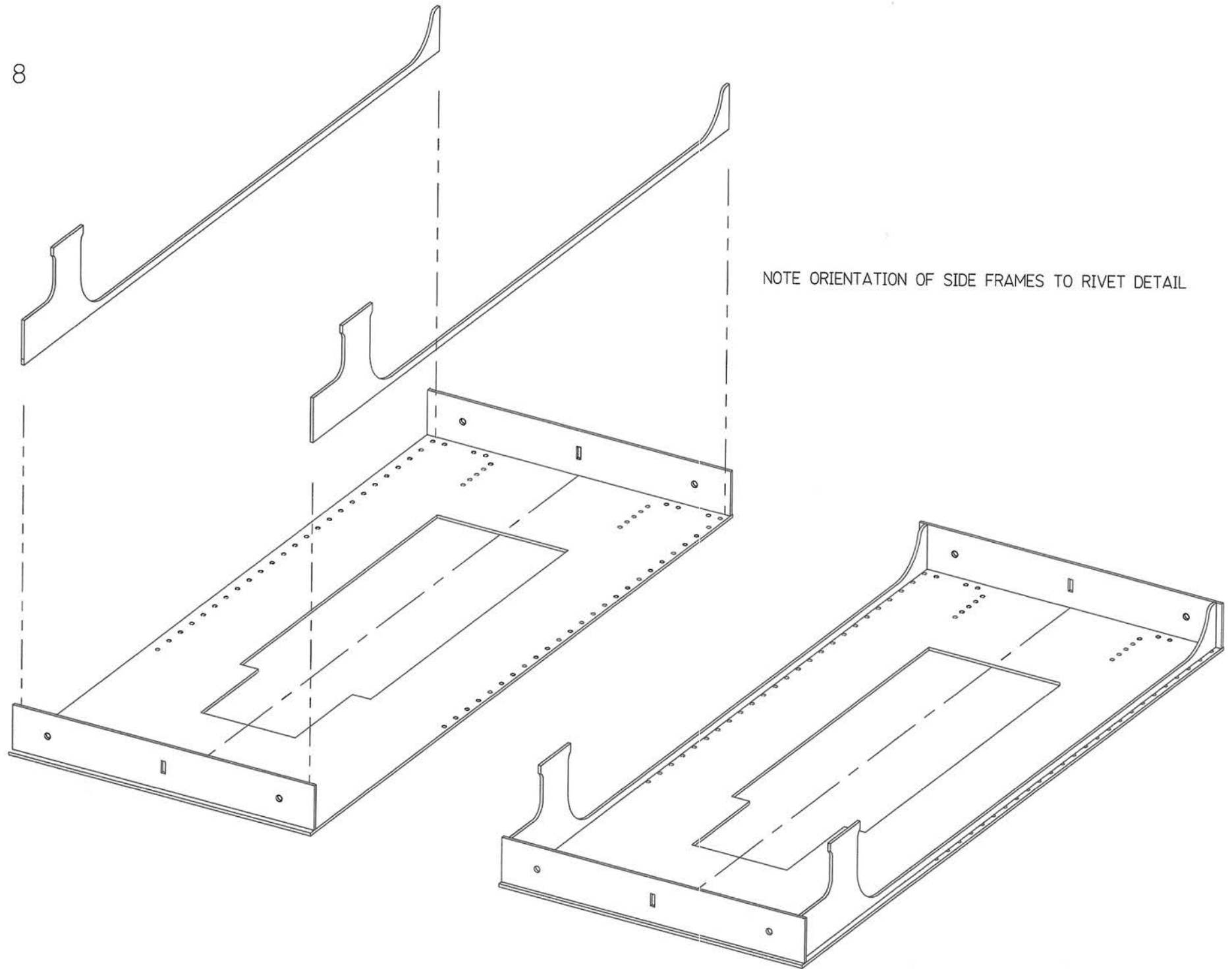


STAGE 7

ELECTRICS OMITTED FOR CLARITY

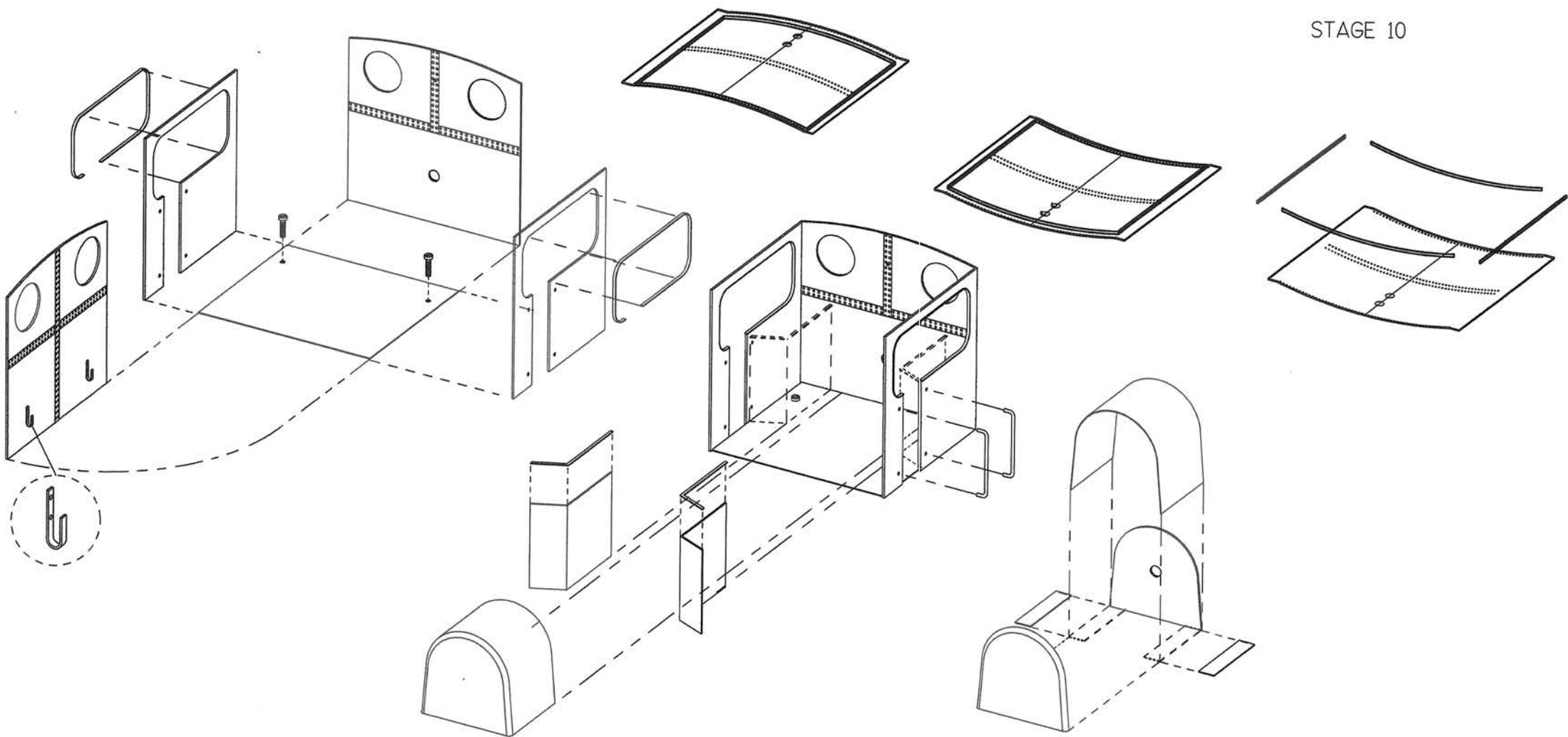


STAGE 8

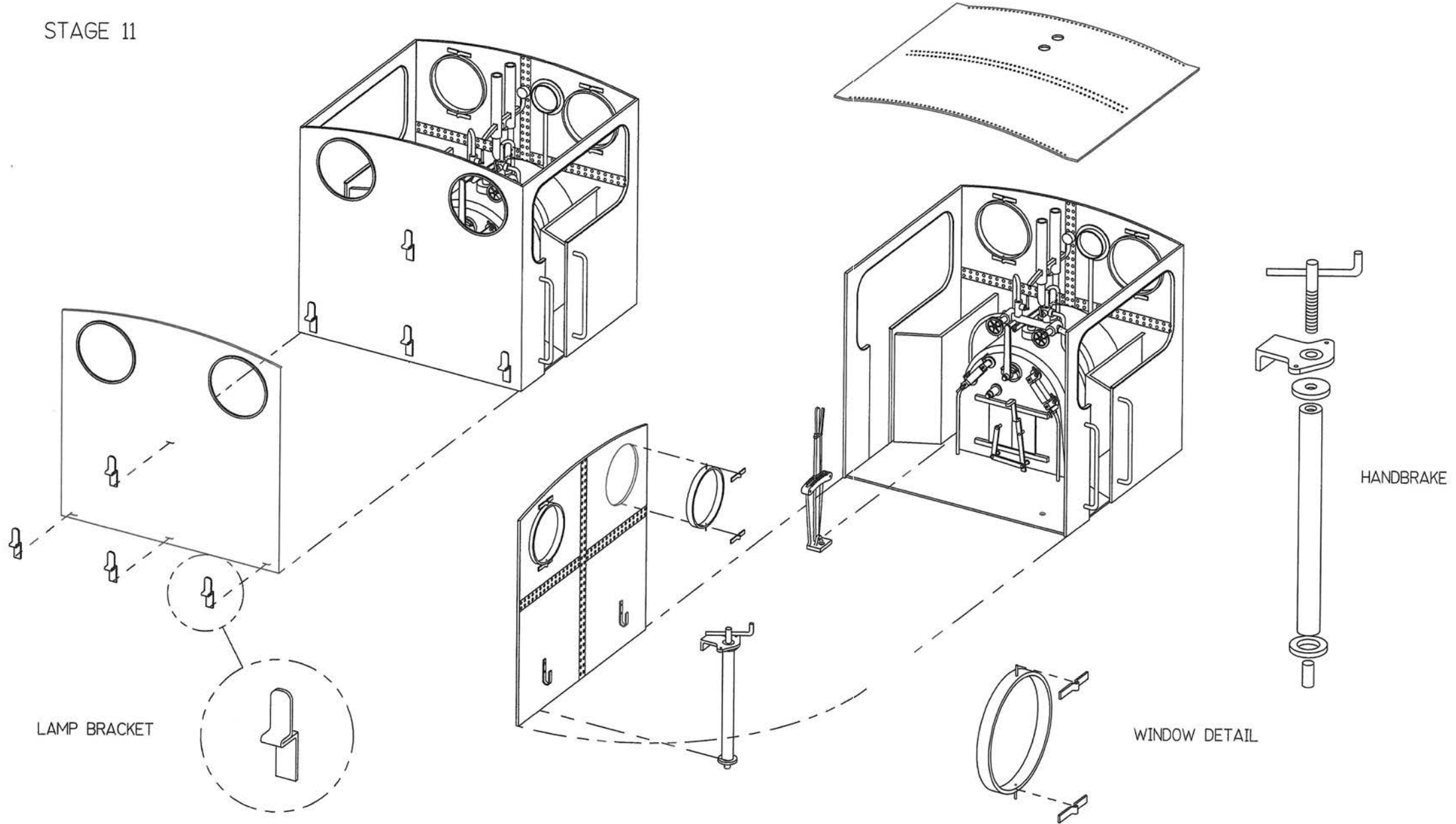


NOTE ORIENTATION OF SIDE FRAMES TO RIVET DETAIL

STAGE 10

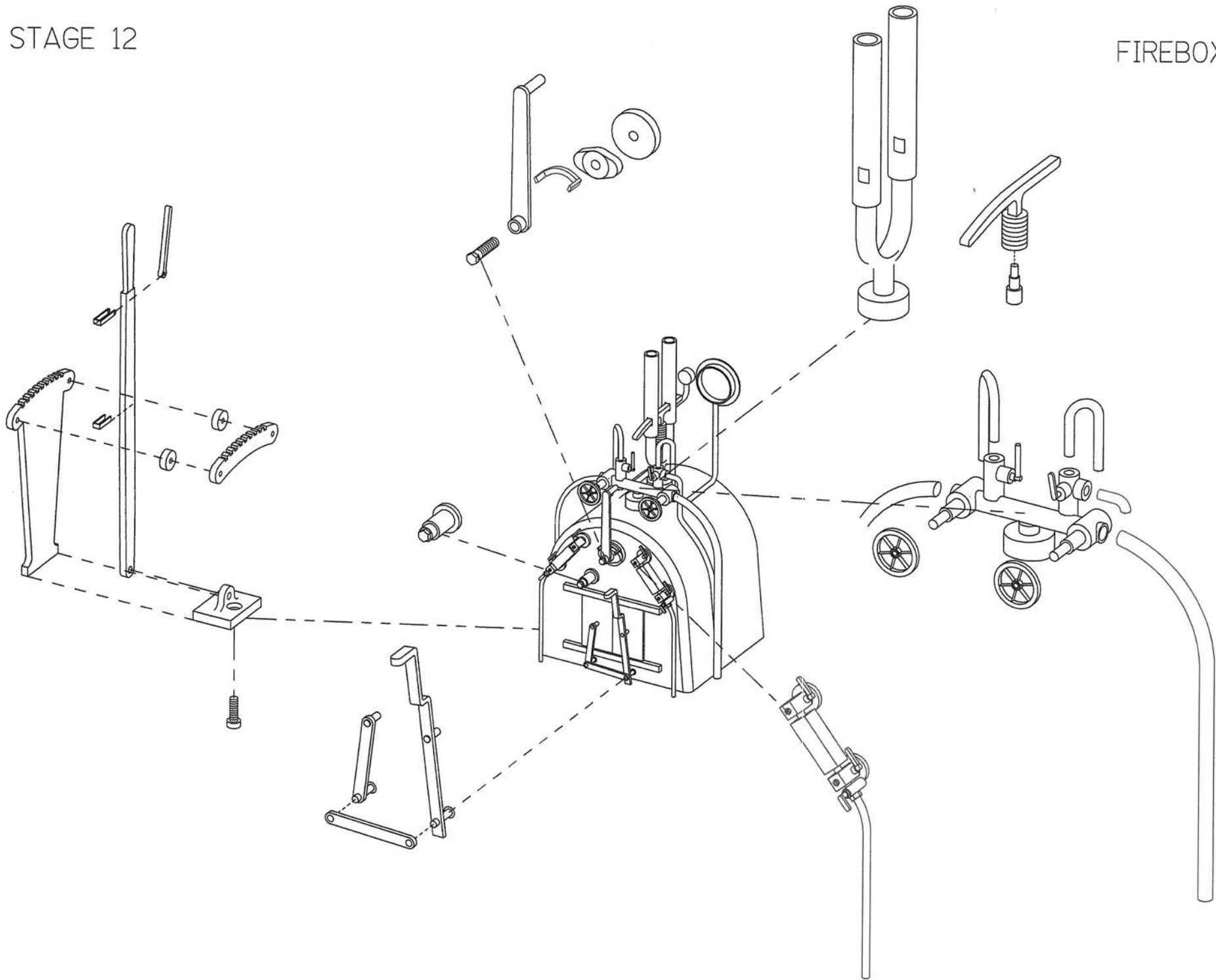


STAGE 11

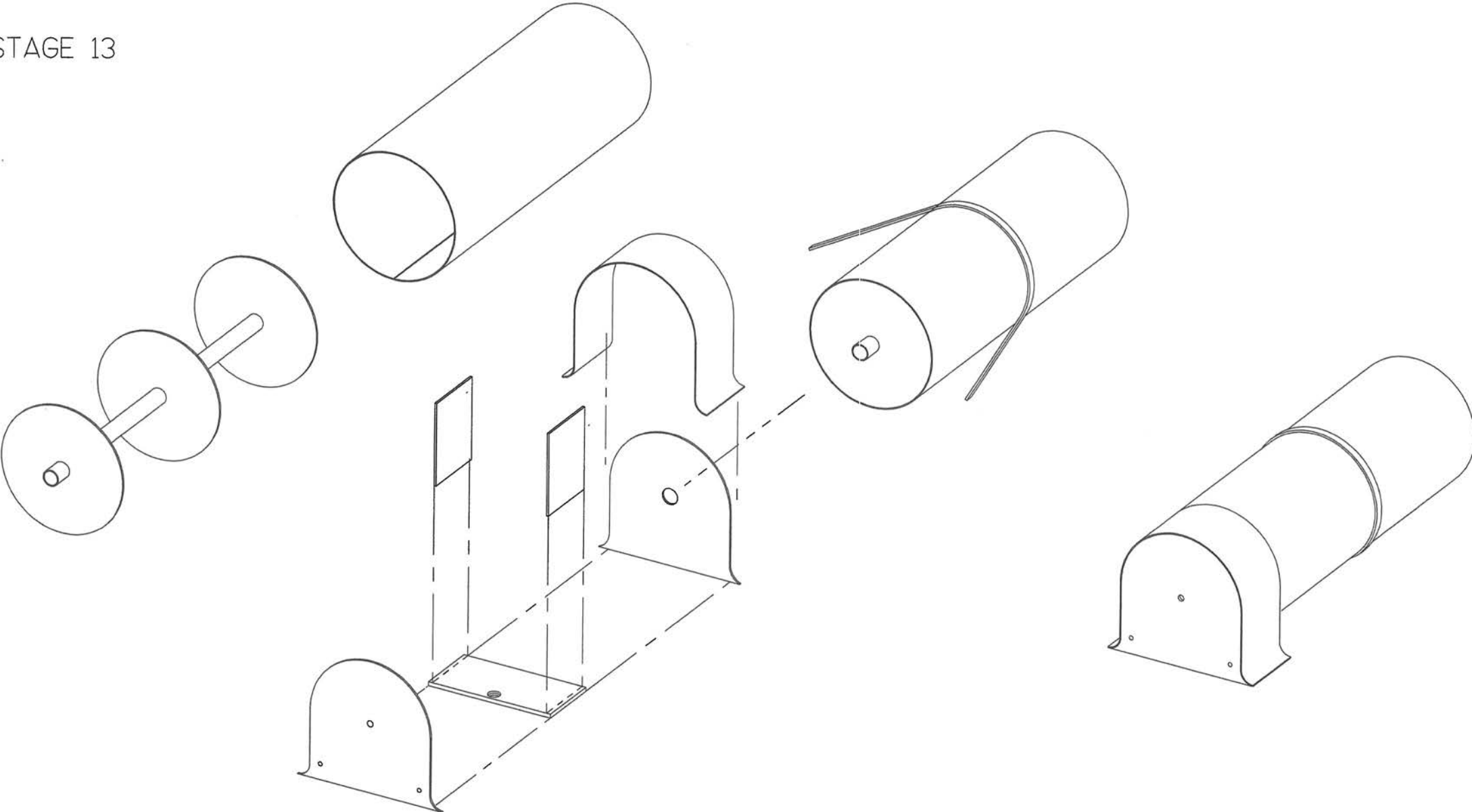


STAGE 12

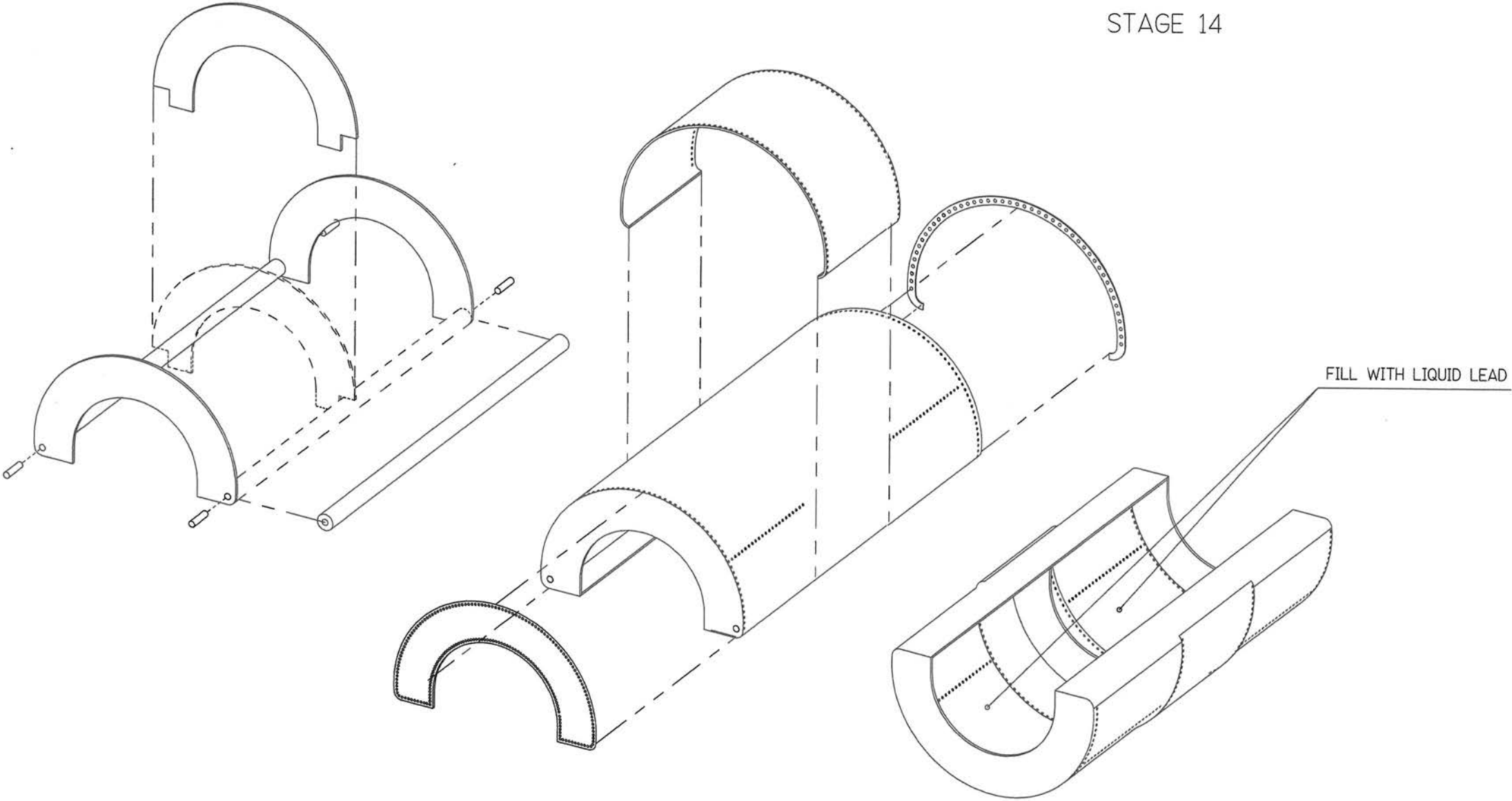
FIREBOX DETAILS



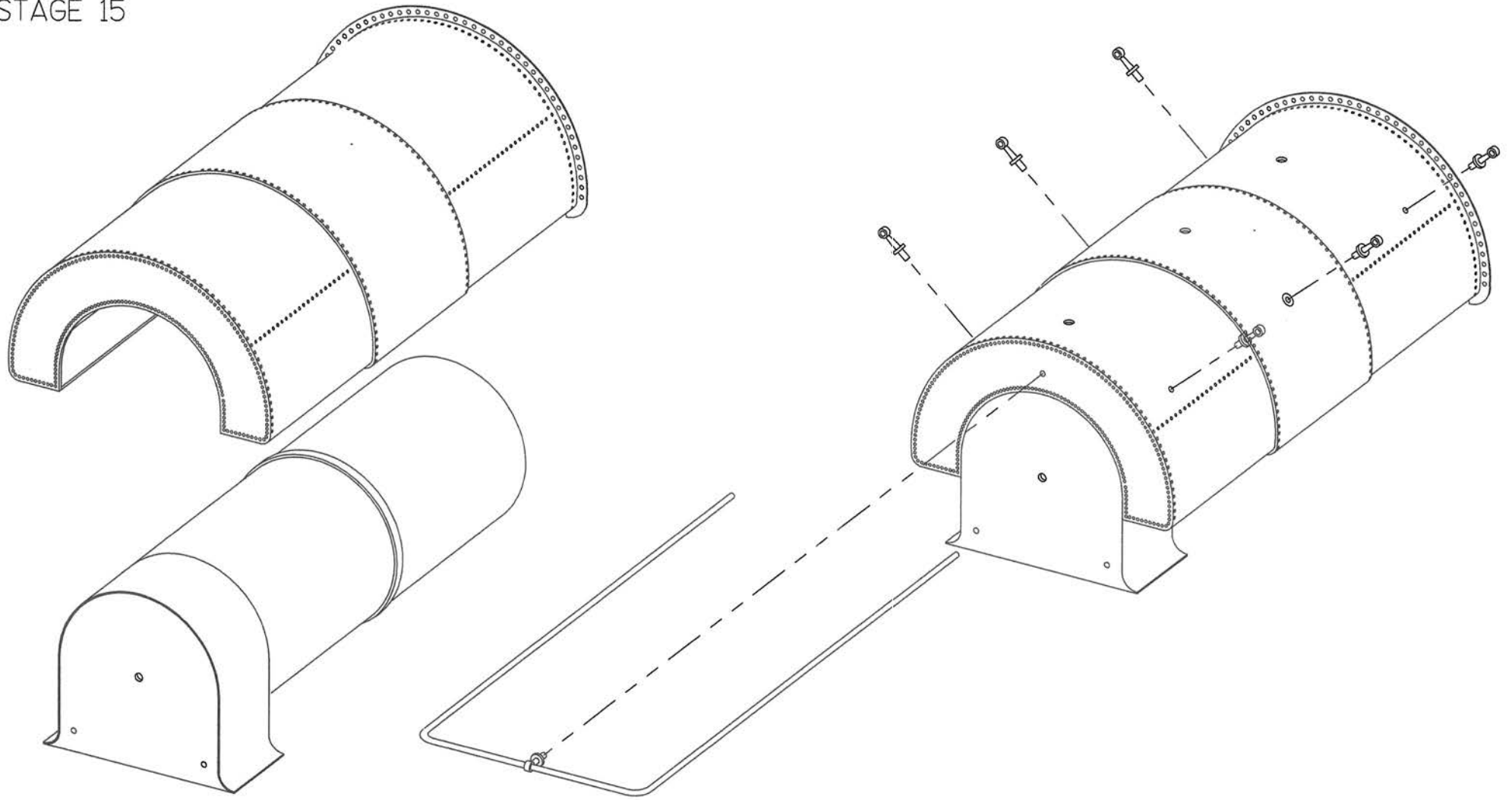
STAGE 13



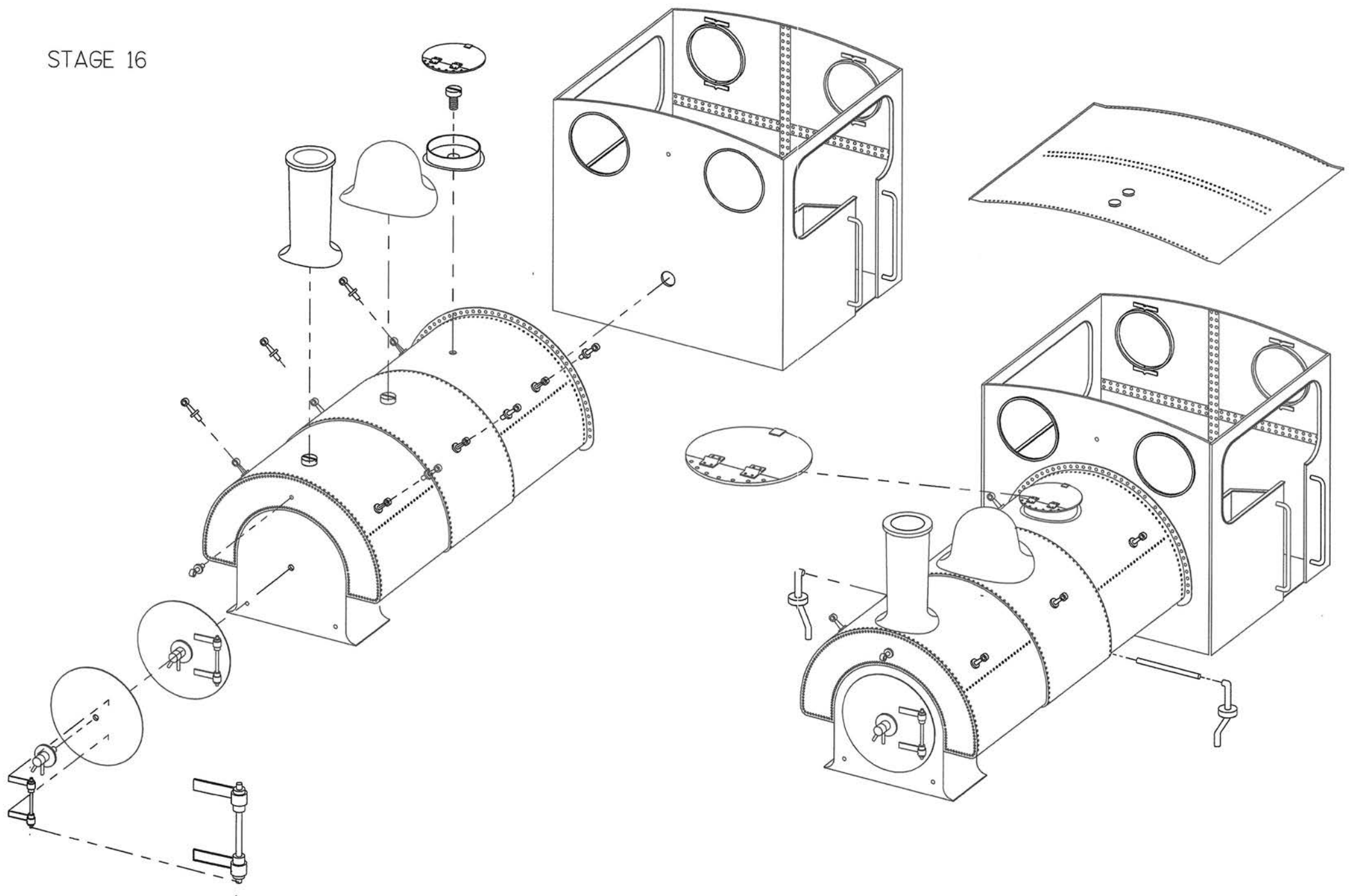
STAGE 14



STAGE 15



STAGE 16



STAGE 17

FINAL ASSEMBLY

